

Dimensions:

38"W x 28"D x 29"H

Part #: EXDEZZ0131-M60

Materials:**Metal Legs**

Metal legs are 2" square 14 gauge steel tubing that is welded to a 6 gauge steel plate with a weld-in-place plate at the bottom containing a threaded hole for an adjustable glide. Entire assembly is powder coated in a silver finish.

Top

Top is 3-ply construction. The top surface is vertical grade, high-pressure plastic laminate. The core material is $\frac{3}{4}$ " thick, 45-lb. density particle-board. The bottom surface shall be high-pressure plastic laminate regrind. Edge banding is 3mm PVC. The lower sections of the top that creates the drawer space and a pull shelf shall consist of 7-ply, $\frac{3}{4}$ " thick Red Oak or Maple face and back hardwood veneer core plywood, with PVC edge banding.

Pull Out Shelf

Pull out shelf shall consist of 7-ply, $\frac{3}{4}$ " thick Red Oak or Maple face and back hardwood veneer core plywood, with PVC edge banding. Shelf shall have an outbound stop preventing it from being removed.

Drawers

Drawer Box front panel (1), drawer box back panel (1), drawer box side panels (2) shall consist of rotary cut, maple veneer face and back, 5-ply, $\frac{1}{2}$ " thick, veneer core, hardwood plywood with PVC edge banding. Drawer bottom shall consist of poly vinyl coated $\frac{1}{4}$ " hardboard fit into a routed groove located in the drawer panels and secured using hot melt glue and 18 gauge pin nails. Drawer bottoms wider than 20" are supported midway underneath with a solid wood spanner support. Drawer box shall be assembled using dovetail or dowel joinery and adhesive. Adhesive shall be a fast setting, ambient cure, water based wood glue.

Drawer Slides

Drawer assembly suspension system shall be $\frac{3}{4}$ " extension, self closing drawer runners (2/drawer)

Metal legs are attached to the top with #10 sheet metal screws.

Finish

Panel surfaces shall be finished on the inside and outside using an ultraviolet cured finish of 100% solid epoxy acrylate, at .3 mil (dry) thick, that emits no volatile organic compounds and contains no formaldehyde.

Finished solid wood components use a multi-step catalyzed filler, sealer, and lacquer coats with buffing, scuff, and sealer sanding between coats.

